

European Technical Assessment

**Aestuver® Fire
protective
board**

Approval body for construction products
and types of construction

Bautechnisches Prüfamt

An institution established by the Federal and
Laender Governments



European Technical Assessment

ETA-11/0458
of 18 June 2021

English translation prepared by DIBt - Original version in German language

General Part

Technical Assessment Body issuing the
European Technical Assessment:

Deutsches Institut für Bautechnik

Trade name of the construction product

"AESTUVER" fire protective board

Product family
to which the construction product belongs

Fire protective board

Manufacturer

James Hardie Europe GmbH
Bennigsen-Platz 1
40474 Düsseldorf
DEUTSCHLAND

Manufacturing plant

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This European Technical Assessment
contains

50 pages including 6 annexes which form an integral part
of this assessment

This European Technical Assessment is
issued in accordance with Regulation (EU)
No 305/2011, on the basis of

EAD 350142-00-1106

This version replaces

ETA-11/0458 issued on 30 September 2014

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Specific Part

1 Technical description of the product

"AESTUVER" fire protective boards are special cement-bonded, glass fibre-reinforced boards, produced from a mixture of cement, lightweight mineral aggregates and water. The fire protective boards are produced in a multi-layer design. Table 1 contains the dimensions as well as the density of the assessed boards¹.

Table 1 Dimensions and dry apparent density of "AESTUVER" fire protective board

Board thickness ² mm	Length/width mm	Tolerance mm	Dry apparent density kg/m ³
10 ± 1	≤ 3000 x ≤ 1250	± 2	950 ± 15 %
15 ± 1			800 ± 15 %
20 ± 1			700 ± 15 %
25 ± 1			690 ± 15 %
30 ± 1			680 ± 15 %
40 ± 1			650 ± 15 %
50 ± 1			650 ± 15 %
60 ± 1			640 ± 15 %

2 Specification of the intended use in accordance with the applicable European Assessment Document

The "AESTUVER" fire protective boards may be used as fire-protective cladding for building elements or as components of fire-resistant building elements.

The intended use is the field of application according to the use types 1 to 10 in accordance with EAD 350142-00-1106.

The fire protective boards "AESTUVER" may be used for interior and exterior applications.

Within the framework of this European Technical Assessment, the use types indicated in the following table have been evaluated with regard to resistance-to-fire performance.

¹ Material specifications and the manufacturing process of "AESTUVER" fire protection boards are deposited with Deutsches Institut für Bautechnik.
² Intermediate board thicknesses are possible.

Tabelle 2 Overview of the evaluated designs with regard to fire resistance of fire protective boards "AESTUVER"

Design	Intended use according to EAD 350142-00-1106 (use type)	Classification in accordance with EN 13501-2
Load-bearing concrete elements with cladding of 15 mm thick "AESTUVER" fire protective boards	Type 3	Depending on the component to be protected
Load-bearing steel elements with cladding of 15 to 60 mm thick "AESTUVER" fire protective boards	Type 4	R 15 bis R 240
Trapezoidal steel profile ceiling (load-bearing) with cladding of 15 mm thick "AESTUVER" fire protective boards	Type 10	RE 120 REI 30

Annex B of the Assessment lists designs for which an evaluation of the fire resistance was carried out. Concerning the fire resistance performance, this European Technical Assessment applies to claddings and building elements in accordance with the specifications of this Annex B only.

The performances in section 3 can only be assumed if the fire protective board is used

- according to the specifications and under the conditions according to Annex A and B and
- according to the manufacturer's specifications according to section 5.

The performance has only been assessed for fire protective boards without additional coating or painting of the surfaces.

The provisions made in this European technical assessment are based on an assumed working life of the fire protective boards of 25 years (provided the fire protective boards are subject to an appropriate use according to the provisions of this assessment). The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for its assessment

3.1 Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1 according to EN 13501-1 See annex A
Resistance to fire	See annex A and B
Durability and serviceability	Type X according to EAD 350142-00-1106 See annex A

3.2 Hygiene, health and the environment (BWR3)

Essential characteristic	Performance
Water permeability	Resistant in accordance with EN 12467
Content, emission and/or release of dangerous substances	
Substances classified as Carc. 1A/1B ^{a)}	None of these raw materials are actively used in the manufacture of the construction product. ^{b)}
Substances classified as Muta. 1A/1B ^{a)}	
Substances classified as Acute Tox. 1, 2, 3; Repr. 1A/1B; STOT SE 1 and STOT RE 1 ^{a)}	
SVOC and VOC	No performance assessed.
Use scenarios regarding BWR 3: IA1	

^{a)} In accordance with Regulation (EC) No 1272/2008.

^{b)} Assessment based on the detailed manufacturers' statements on dangerous substances.

3.3 Safety and accessibility in use (BWR 4)

Essential characteristic	Performance
Flexural strength	See annex A
Dimensional stability	See annex A
Tensile strength perpendicular to the plane of the board	See annex A
Tensile strength parallel with the plane of the board	See annex A
Compressive strength	See annex A

3.4 Energy economy and heat retention (BWR 6)

Essential characteristics	Performance
Thermal resistance	No performance assessed
Water vapour transmission coefficient	See annex A

4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base

In accordance with EAD No. 350142-00-1106, the applicable European legal act for the verification of constancy of performance is: 1999/454/EC.

The system to be applied is: 1

In addition, with regard to reaction to fire for products covered by this EAD the applicable European legal act is: 1999/454/EC

The systems to be applied are: 1/3/4

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with Deutsches Institut für Bautechnik.

The manufacturer shall provide instructions for processing, packaging, transport and storage as well as assembly, use, maintenance and repair of the construction product.

Issued in Berlin on 18 June 2021 by Deutsches Institut für Bautechnik

Otto Fechner
Head of Section

beglaubigt:
Dreyer

1 Characteristics of the product

1.1 Safety in case of fire

1.1.1 Reaction to fire of "AESTUVER" fire protective board

According to Decisions 96/603/EC and 2000/605/EC of the European Commission¹, the uncoated "AESTUVER" fire protective boards are classified A1 according to EN 13501-1.

1.1.2 Resistance to fire

The resistance-to-fire performance of claddings and building elements executed by using the "AESTUVER" fire protective boards can be found in Annex B.

1.1.3 Durability and serviceability

The "AESTUVER" fire protective boards are suitable for use in the following use category specified in EAD 350142-00-1106, without any changes in its fire protection properties being expected:

Type X: Fire protective boards intended for all uses (internal, semi-exposed and exposed)

Concerning durability, the following characteristics have been tested:

Essential characteristic	Performance
Resistance to deterioration caused by water	Resistant in accordance with EN 12467
Resistance to soak/dry	Resistant in accordance with EN 12467
Resistance to freeze/thaw	Resistant in accordance with EN 12467
Resistance to heat/rain	Resistant in accordance with EN 12467

Durability is only ensured if the special provisions for intended use according to Annexes A and B and the manufacturer's specifications according to Section 5 are complied with.

1.2 Safety and accessibility in use

1.2.1 Flexural strength

Mean value of the modulus of rupture (MOR) of the "AESTUVER" fire protective boards determined in accordance with EN 12467, section 7.3.2

Thickness d	Mean value of the modulus of rupture (MOR)
≥ 10 mm	at least 3,5 MPa
≥ 15 mm	at least 3,0 MPa
≥ 30 mm	at least 2,0 MPa
60 mm	at least 1,5 MPa

¹ Official Journal of the European Communities L 267/23 of 19.10.1996 and L258/36 of 12.10.2000

"AESTUVER" fire protective board

Characteristics of the product
Safety in case of fire
Safety and accessibility in use

Annex **A1**

1.2.2 Dimensional stability

Relative change in length and thickness of the "AESTUVER" fire protective boards after a change in the relative humidity, tested in accordance with EN 318

Thickness d	Relative change in length
10 mm and 20 mm	0.3 mm/m when the relative air humidity changes from 65 % to 85 %*
	-0.4 mm/m when the relative air humidity changes from 65 % to 30 %**

Thickness d	Relative change in thickness
10 mm	0.0 % when the relative air humidity changes from 65 % to 85 %*
	-0.1 % when the relative air humidity changes from 65 % to 30 %**
20 mm	0.1 % when the relative air humidity changes from 65 % to 85 %*
	-0.1 % when the relative air humidity changes from 65 % to 30 %**

* swelling behaviour

** shrinking behaviour

1.2.3 Tensile strength perpendicular to the plane of the board in accordance with EN 319

Thickness d	Average tensile strength perpendicular to the plane of the board
10 mm	at least 1,5 MPa
20 mm	at least 0,8 MPa

1.2.4 Tensile strength parallel to the plane of the board in accordance with EN 789, section 9

Thickness d	Average tensile strength parallel to the plane of the board
10 mm	at least 1,5 MPa
20 mm	at least 2,6 MPa

1.2.5 Compressive strength in accordance with EN 789, section 8

Thickness d	Average compressive strength
10 mm	at least 24,4 MPa
20 mm	at least 9,3 MPa

1.3 Energy economy and heat retention

1.3.1 Water vapour transmission resistance value in accordance with EN ISO 12572, test condition A

Thickness d	Water vapour transmission resistance value μ
10 mm	36
15 mm	25
20 mm	54

"AESTUVER" fire protective board

Characteristics of the product

Safety in case of fire
Safety and accessibility in use

Annex A2

2 Designs for which the fire-resistance has been verified within the framework of this European Technical Assessment

Table 2 provides an overview of the fire-resistant designs for which the fire resistance performance has been evaluated in the context of this European Technical Assessment.

For the designs listed in this table and executed in accordance with the specifications given in these Annexes, the fire resistance performance given shall be deemed verified within the framework of this European Technical Assessment.

Table 2 Overview of the evaluated fire resistant designs

Designs evaluated with regard to fire-resistance within the framework of this ETA	Classification in accordance with EN 13501-2	Test method	Intended use according to EAD 350142-00-1106 (use type)	Details	Date of addition to this ETA
Load-bearing steel elements with cladding of 15 to 60 mm thick "AESTUVER" fire protective boards	R 15 to R 240	EN 1363-1 and EN 13381-4	Type 4	Annex C Pages 10 to 39	30 September 2014
Load-bearing concrete elements with cladding of 15 mm thick "AESTUVER" fire protective boards	Depending on the component to be protected	EN 1363-1 and EN 13381-3	Type 3	Annex D Seiten 40 to 45	18 June 2021
Trapezoidal steel profile ceiling (load-bearing) with cladding of 15 mm thick "AESTUVER" fire protective boards	RE 120 REI 30	EN 1363-1 and EN 1365-2	Type 10	Annex E Pages 46 to 50	5 January 2012 Revised: 27 June 2013

"AESTUVER" fire protective board

Overview of designs verified for fire resistance within the framework of this European Technical Assessment

Annex B

3 Load-bearing steel elements clad with "AESTUVER" fire protective boards (use type 4 according to EAD 350142-00-1106)

3.1 Classification

The designs listed in Annex B, Table 2, have been tested and assessed in accordance with EN 1363-1 and EN 13381-4 and found to fulfil the requirements of classes R 15 to R 240 (depending on the design variants 1 to 5, see below) in accordance with EN 13501-2.

This fire resistance performance can only be guaranteed if the requirements set out in sections 3.2 to 3.6 and Annexes C 4 to C 30 are met.

3.2 Steel beams and steel columns (without openings in the web)

Standard	Steel grade	Type of the profile	Beam maximum height web	Column maximum width
EN 10025-1	S235 to S450	IPE, HEA, HEM	496,5 mm (total height beam: plus 2 x thickness flange and weld)	600 mm
		Angles, U-channels and T-sections		
		Hollow sections		

3.3 Fastening of the fire protective boards

Fastening	Staples (Design variant 1 to 4)	Screws (Design variant 5)
Standard	EN 14592	ETA-11/0284; EN 14592
Dimensions, position and spacing	Design variant 1 see Annex C 4 to C 9	See Annex C 28 to C 30
	Design variant 2 see Annex C 10 to C 15	
	Design variant 3 see Annex C 16 to C 21	
	Design variant 4 see Annex C 22 to C 27	

3.4 Conditions for installing the fire protective boards

- The fire protective boards shall be butt-jointed. The distance between the fire protective boards and the flange of the steel sections shall be 5 to 50 mm.
- The joints between the fire protective boards shall be lined with one-piece or two-piece "noggins" consisting of the fire protective boards. The dimensions of the noggins shall be:
 - width 150 mm
 - thickness 1 x 15 mm (design variants 2 and 4) and 2 x 15 mm (design variants 1 and 3)
 - thickness 1 x 20 mm (design variants 2, 4 and 5) and 2 x 20 mm (design variants 1 and 3)
- In the joint areas of fire protective boards which are adjacent to the flanges of the steel sections no noggins need to be installed.
- For installation variants, see Annex C 3.
- All joints between the clad steel elements and the adjacent fire-resistant separating building components shall be filled and completely closed with suitable materials with a reaction-to-fire class A1/A2-s1,d0 in accordance with EN 13501-1 and a melting point of > 1000°C.

"AESTUVER" fire protective board

Use type 4 - Protection of load-bearing steel elements
Design of the steel elements and the fire protective boards

Annex C 1

English translation prepared by DIBt

3.5 Design variants

AESTUVER fire protection boards: EN 13381-4 (2013)

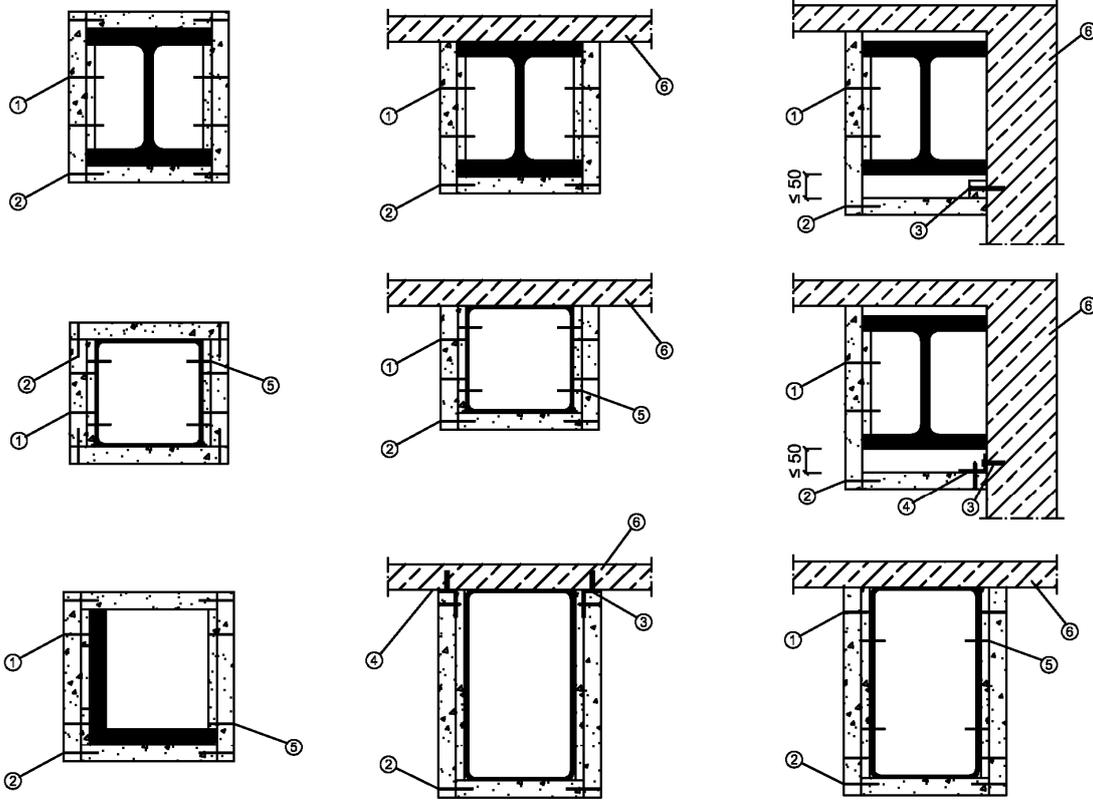
Beams/ Columns	
Number of exposed sides: 3/4	
	
<p>thickness of board: 15 - 50 mm</p> <p>section factor range: 62 - 279</p> <p>classes of fire resistance: R15 - R180</p> <p>staples (high amount) two rows of staples vertically, staples [distance]: 50 mm → lower thickness of board</p> <p>design variant 1</p> <p>page 13 from annex C4</p> <p>Applicable for beams only.</p>	<p>thickness of board: 15 - 50 mm</p> <p>section factor range: 46 - 380</p> <p>classes of fire resistance: R15 - R180</p> <p>staples (high amount) two rows of staples vertically, staples [distance]: 50 mm → lower thickness of board</p> <p>design variant 3</p> <p>page 25 from annex C16</p> <p>Applicable for beams and columns. To be used for beams if section factor > 279.</p>
<p>thickness of board: 60 mm</p> <p>section factor range: 46 - 380</p> <p>classes of fire resistance: R15 - R240</p> <p>screws screws [distance]: 150 mm</p> <p>design variant 5</p> <p>page 37 from annex C28</p>	<p>thickness of board: 60 mm</p> <p>section factor range: 46 - 380</p> <p>classes of fire resistance: R15 - R150</p> <p>staples (low amount) staples [distance]: 75 mm → higher thickness of board</p> <p>design variant 4</p> <p>page 31 from annex C22</p>

"AESTUVER" fire protective board

Use type 4 - Protection of load-bearing steel elements
Design variants

Annex C 2

3.6 Installation variants



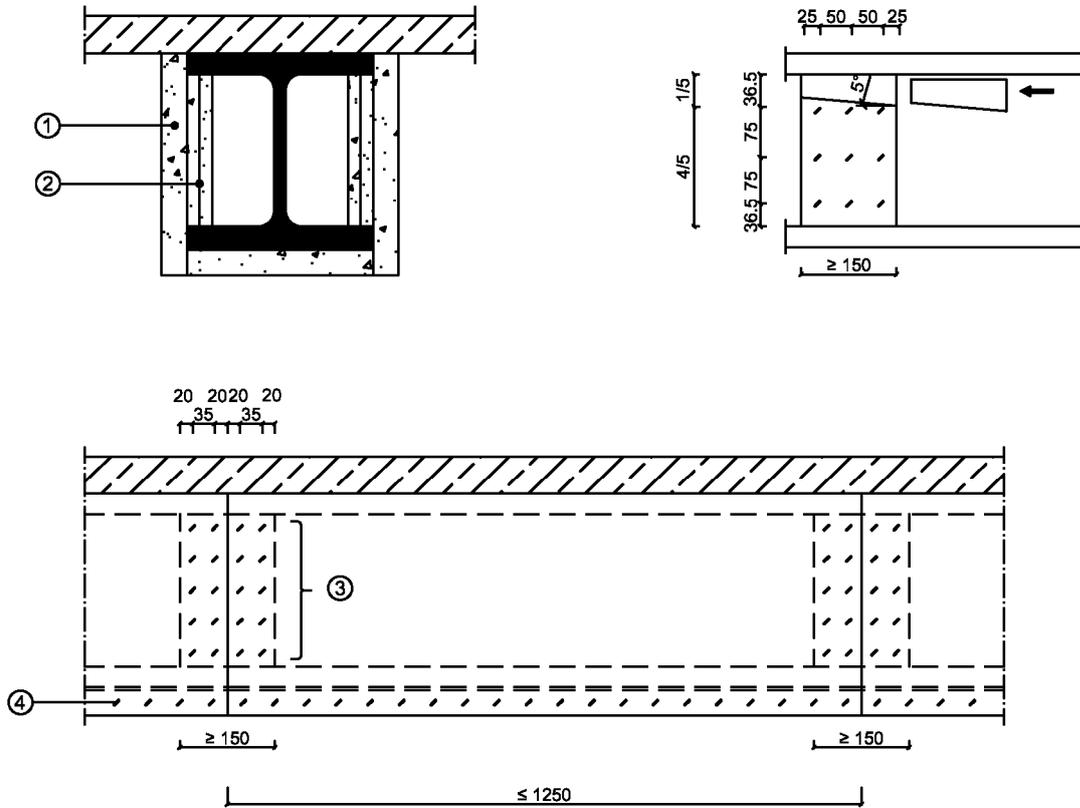
- ① **staple/ screw, vertical**
staple or screw according to table
to be found in annex C4/ C10/ C16/ C22/ C28
- ② **staple/ screw, longitudinal**
staple or screw according to table
to be found in annex C4/ C10/ C16/ C22/ C28
- ③ **nail anchor M6 (e.g. Fischer FNA II or equivalent)**
spacing of anchors ≤ 500 mm
Minimum embedment depth into the concrete and clamping
length according to manufacturer's information.
- ④ **steel bracket**
20/40/1,0 mm
- ⑤ **counter sunk drilling screw**
minimum diameter = 4 mm
spacing of screws, vertical ≤ 100 mm
Length of the screws and minimum thread depth into the
steel section according to manufacturer's information.
- ⑥ **adjacent separating building element**
(solid wall or ceiling)
Fire resistance at least equivalent to the one of the
protected steel sections.

"AESTUVER" fire protective board

Use type 4 - Protection of load-bearing steel elements
Installation variants

Annex C 3

English translation prepared by DIBt



[dimensions in mm]

- ① AESTUVER protective board
thickness = 15-50 mm
- ② AESTUVER protective board ("nogging")
thickness = 15 mm or 20 mm
- ③ staple (vertical, two rows)
length = 40-80 mm
- ④ staple (longitudinal)
length = 40-80 mm

①	②	③	④
board thickness	nogging thickness	staples vertical	staples longitudinal
15 mm	2x 15 mm	length: min. 40 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, two rows	40 x 11.25 x 1.53 mm spacing: 100 mm
20 mm	2x 20 mm	length: min. 45 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, two rows	45 x 11.25 x 1.53 mm spacing: 50 mm
25 mm	2x 20 mm	length: min. 50 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, two rows	50 x 11.25 x 1.53 mm spacing: 50 mm
30 mm	2x 20 mm	length: min. 60 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, two rows	60 x 11.25 x 1.53 mm spacing: 50 mm
40 mm	2x 20 mm	length: min. 70 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, two rows	80 x 11.25 x 2.00 mm spacing: 50 mm
50 mm	2x 20 mm	length: min. 80 mm width/diameter: 11.25 x 2.00 mm spacing: 50 mm, two rows	80 x 11.25 x 2.00 mm spacing: 50 mm

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 1 – Cladded steel beams
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 4

Fire resistance classification R 30									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	15	15	15	15	15	15	15	15	15
61,8	15	15	15	15	15	15	15	15	15
70	15	15	15	15	15	15	15	15	15
80	15	15	15	15	15	15	15	15	15
90	15	15	15	15	15	15	15	15	15
100	15	15	15	15	15	15	15	15	15
110	15	15	15	15	15	15	15	15	15
120	15	15	15	15	15	15	15	15	15
130	15	15	15	15	15	15	15	15	15
140	15	15	15	15	15	15	15	15	15
150	15	15	15	15	15	15	15	15	15
160	15	15	15	15	15	15	15	15	15
170	15	15	15	15	15	15	15	15	15
180	15	15	15	15	15	15	15	15	15
190	20	15	15	15	15	15	15	15	15
200	20	15	15	15	15	15	15	15	15
210	20	15	15	15	15	15	15	15	15
220	20	15	15	15	15	15	15	15	15
230	20	15	15	15	15	15	15	15	15
240	20	15	15	15	15	15	15	15	15
250	20	15	15	15	15	15	15	15	15
260	20	15	15	15	15	15	15	15	15
270	20	15	15	15	15	15	15	15	15
278,9	20	15	15	15	15	15	15	15	15

"AESTUVER" fire protective board	Annex C 5
Use type 4 – Cladding for protection of load-bearing steel members Design variant 1 – Cladded steel beams Fastening of the fire protective boards with staples (high amount in two rows)	

Fire resistance classification R 60

Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
	Thickness of fire protection material to maintain steel temperature below design temperature (mm)								
0	20	15	15	15	15	15	15	15	15
61,8	20	15	15	15	15	15	15	15	15
70	20	15	15	15	15	15	15	15	15
80	20	20	15	15	15	15	15	15	15
90	25	20	15	15	15	15	15	15	15
100	25	20	20	15	15	15	15	15	15
110	25	20	20	15	15	15	15	15	15
120	25	20	20	15	15	15	15	15	15
130	25	25	20	15	15	15	15	15	15
140	25	25	20	15	15	15	15	15	15
150	30	25	20	20	15	15	15	15	15
160	30	25	20	20	15	15	15	15	15
170	30	25	20	20	15	15	15	15	15
180	30	25	20	20	15	15	15	15	15
190	30	25	20	20	15	15	15	15	15
200	30	25	25	20	15	15	15	15	15
210	30	25	25	20	15	15	15	15	15
220	30	25	25	20	15	15	15	15	15
230	30	25	25	20	15	15	15	15	15
240	30	25	25	20	15	15	15	15	15
250	30	25	25	20	15	15	15	15	15
260	30	30	25	20	15	15	15	15	15
270	30	30	25	20	15	15	15	15	15
278,9	30	30	25	20	15	15	15	15	15

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 1 – Cladded steel beams
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 6

Fire resistance classification R 90

Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
	Thickness of fire protection material to maintain steel temperature below design temperature (mm)								
0	30	25	20	20	15	15	15	15	15
61,8	30	25	20	20	15	15	15	15	15
70	30	25	25	20	20	15	15	15	15
80	30	30	25	20	20	15	15	15	15
90	35	30	25	25	20	20	15	15	15
100	35	30	30	25	20	20	15	15	15
110	35	30	30	25	20	20	15	15	15
120	35	35	30	25	25	20	15	15	15
130	40	35	30	25	25	20	20	15	15
140	40	35	30	30	25	20	20	15	15
150	40	35	30	30	25	20	20	15	15
160	40	35	30	30	25	20	20	15	15
170	40	35	35	30	25	25	20	15	15
180	40	35	35	30	25	25	20	15	15
190	40	40	35	30	25	25	20	15	15
200	40	40	35	30	25	25	20	15	15
210	40	40	35	30	25	25	20	15	15
220	45	40	35	30	30	25	20	20	15
230	45	40	35	30	30	25	20	20	15
240	45	40	35	30	30	25	20	20	15
250	45	40	35	30	30	25	20	20	15
260	45	40	35	30	30	25	20	20	15
270	45	40	35	35	30	25	20	20	15
278,9	45	40	35	35	30	25	20	20	15

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 1 – Cladded steel beams
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 7

Fire resistance classification R 120									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	40	35	30	25	25	20	20	15	15
61,8	40	35	30	25	25	20	20	15	15
70	40	35	30	30	25	25	20	20	15
80	45	40	35	30	25	25	20	20	20
90	45	40	35	30	30	25	25	20	20
100	45	40	40	35	30	25	25	20	20
110	50	45	40	35	30	30	25	25	20
120	50	45	40	35	35	30	25	25	20
130	50	45	40	35	35	30	25	25	20
140	50	45	40	40	35	30	30	25	20
150	50	45	45	40	35	30	30	25	20
160	-	50	45	40	35	35	30	25	25
170	-	50	45	40	35	35	30	25	25
180	-	50	45	40	35	35	30	25	25
190	-	50	45	40	40	35	30	30	25
200	-	50	45	40	40	35	30	30	25
210	-	50	45	45	40	35	30	30	25
220	-	50	45	45	40	35	30	30	25
230	-	50	50	45	40	35	35	30	25
240	-	50	50	45	40	35	35	30	25
250	-	50	50	45	40	35	35	30	25
260	-	50	50	45	40	35	35	30	25
270	-	-	50	45	40	40	35	30	25
278,9	-	-	50	45	40	40	35	30	25

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 1 – Cladded steel beams
Fastening of the fire protective boards with staples (high amount in two rows)

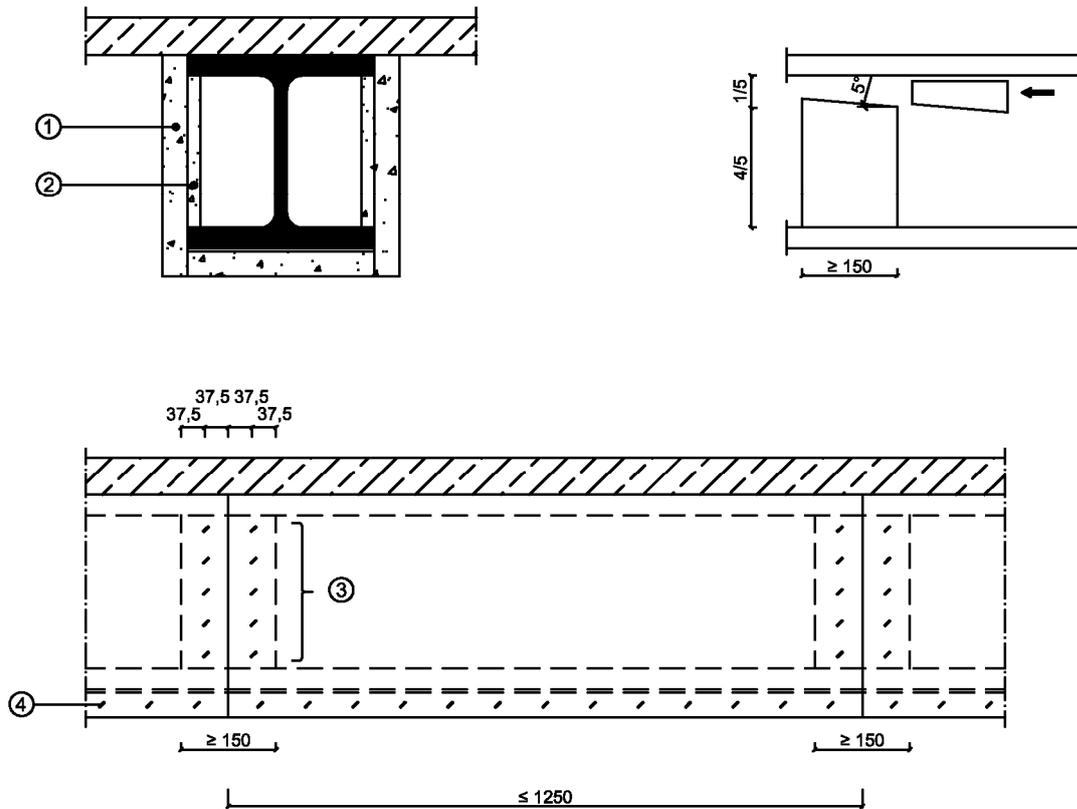
Annex C 8

Fire resistance classification R 180									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	-	-	50	45	40	35	30	30	25
61,8	-	-	50	45	40	35	30	30	25
70	-	-	50	45	40	40	35	30	30
80	-	-	-	50	45	40	35	35	30
90	-	-	-	50	45	45	40	35	35
100	-	-	-	-	50	45	40	40	35
110	-	-	-	-	50	45	45	40	35
120	-	-	-	-	-	50	45	40	40
130	-	-	-	-	-	50	45	45	40
140	-	-	-	-	-	50	50	45	40
150	-	-	-	-	-	-	50	45	40
160	-	-	-	-	-	-	50	45	45
170	-	-	-	-	-	-	50	50	45
180	-	-	-	-	-	-	-	50	45
190	-	-	-	-	-	-	-	50	45
200	-	-	-	-	-	-	-	50	45
210	-	-	-	-	-	-	-	50	50
220	-	-	-	-	-	-	-	50	50
230	-	-	-	-	-	-	-	-	50
240	-	-	-	-	-	-	-	-	50
250	-	-	-	-	-	-	-	-	50
260	-	-	-	-	-	-	-	-	50
270	-	-	-	-	-	-	-	-	50
278,9	-	-	-	-	-	-	-	-	50

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 1 – Cladded steel beams
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 9



[dimensions in mm]

- ① AESTUVER protection board
thickness = 15-50 mm
- ② AESTUVER protection board ("nogging")
thickness = 15 mm or 20 mm
- ③ staple (vertical, one row)
length = 30-70 mm
- ④ staple (longitudinal)
length = 40-80 mm

①	②	③	④
board thickness	nogging thickness	staples vertical	staples longitudinal
15 mm	15 mm	length: min. 30 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row	40 x 11.25 x 1.53 mm spacing: 75 mm
20 mm	20 mm	length: min. 40 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row	45 x 11.25 x 1.53 mm spacing: 75 mm
25 mm	20 mm	length: min. 45 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row	50 x 11.25 x 1.53 mm spacing: 75 mm
30 mm	20 mm	length: min. 50 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row	60 x 11.25 x 1.53 mm spacing: 75 mm
40 mm	20 mm	length: min. 60 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row	80 x 11.25 x 2.00 mm spacing: 75 mm
50 mm	20 mm	length: min. 70 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row	80 x 11.25 x 2.00 mm spacing: 75 mm

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 2 – Cladded steel beams
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 10

Fire resistance classification R 30									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	15	15	15	15	15	15	15	15	15
61,8	15	15	15	15	15	15	15	15	15
70	15	15	15	15	15	15	15	15	15
80	15	15	15	15	15	15	15	15	15
90	15	15	15	15	15	15	15	15	15
100	15	15	15	15	15	15	15	15	15
110	15	15	15	15	15	15	15	15	15
120	15	15	15	15	15	15	15	15	15
130	15	15	15	15	15	15	15	15	15
140	15	15	15	15	15	15	15	15	15
150	15	15	15	15	15	15	15	15	15
160	15	15	15	15	15	15	15	15	15
170	15	15	15	15	15	15	15	15	15
180	15	15	15	15	15	15	15	15	15
190	20	15	15	15	15	15	15	15	15
200	20	15	15	15	15	15	15	15	15
210	20	15	15	15	15	15	15	15	15
220	20	15	15	15	15	15	15	15	15
230	20	15	15	15	15	15	15	15	15
240	20	15	15	15	15	15	15	15	15
250	20	15	15	15	15	15	15	15	15
260	20	15	15	15	15	15	15	15	15
270	20	15	15	15	15	15	15	15	15
278,9	20	15	15	15	15	15	15	15	15

"AESTUVER" fire protective board	Annex C 11
Use type 4 – Cladding for protection of load-bearing steel members Design variant 2 – Cladded steel beams Fastening of the fire protective boards with staples (low amount in one row)	

Fire resistance classification R 60									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	20	15	15	15	15	15	15	15	15
61,8	20	15	15	15	15	15	15	15	15
70	20	20	15	15	15	15	15	15	15
80	25	20	15	15	15	15	15	15	15
90	25	20	15	15	15	15	15	15	15
100	25	20	20	15	15	15	15	15	15
110	25	25	20	15	15	15	15	15	15
120	30	25	20	15	15	15	15	15	15
130	30	25	20	15	15	15	15	15	15
140	30	25	20	20	15	15	15	15	15
150	30	25	20	20	15	15	15	15	15
160	30	25	25	20	15	15	15	15	15
170	30	25	25	20	15	15	15	15	15
180	30	30	25	20	15	15	15	15	15
190	30	30	25	20	15	15	15	15	15
200	35	30	25	20	15	15	15	15	15
210	35	30	25	20	15	15	15	15	15
220	35	30	25	20	15	15	15	15	15
230	35	30	25	20	15	15	15	15	15
240	35	30	25	20	15	15	15	15	15
250	35	30	25	20	15	15	15	15	15
260	35	30	25	20	15	15	15	15	15
270	35	30	25	20	15	15	15	15	15
278,9	35	30	25	20	15	15	15	15	15

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 2 – Cladded steel beams
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 12

Fire resistance classification R 90									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	30	30	25	20	20	15	15	15	15
61,8	30	30	25	20	20	15	15	15	15
70	35	30	25	20	20	15	15	15	15
80	35	30	30	25	20	20	15	15	15
90	40	35	30	25	20	20	15	15	15
100	40	35	30	25	25	20	15	15	15
110	40	35	30	30	25	20	15	15	15
120	45	40	35	30	25	20	20	15	15
130	45	40	35	30	25	20	20	15	15
140	45	40	35	30	25	25	20	15	15
150	45	40	35	30	30	25	20	15	15
160	45	40	35	30	30	25	20	15	15
170	45	40	35	35	30	25	20	15	15
180	45	40	40	35	30	25	20	15	15
190	45	45	40	35	30	25	20	20	15
200	50	45	40	35	30	25	20	20	15
210	50	45	40	35	30	25	20	20	15
220	50	45	40	35	30	25	25	20	15
230	50	45	40	35	30	25	25	20	15
240	50	45	40	35	30	30	25	20	15
250	50	45	40	35	30	30	25	20	15
260	50	45	40	35	35	30	25	20	15
270	50	45	40	35	35	30	25	20	15
278,9	50	45	40	40	35	30	25	20	15

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 2 – Cladded steel beams
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 13

Fire resistance classification R 120									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	45	40	35	30	25	25	20	20	15
61,8	45	40	35	30	25	25	20	20	15
70	50	40	35	35	30	25	25	20	20
80	50	45	40	35	30	30	25	20	20
90	-	45	40	35	35	30	25	25	20
100	-	50	45	40	35	30	25	25	20
110	-	50	45	40	35	35	30	25	20
120	-	50	45	40	40	35	30	25	25
130	-	-	50	45	40	35	30	25	25
140	-	-	50	45	40	35	30	30	25
150	-	-	50	45	40	35	35	30	25
160	-	-	50	45	40	40	35	30	25
170	-	-	50	50	45	40	35	30	25
180	-	-	-	50	45	40	35	30	25
190	-	-	-	50	45	40	35	30	30
200	-	-	-	50	45	40	35	35	30
210	-	-	-	50	45	40	40	35	30
220	-	-	-	50	45	45	40	35	30
230	-	-	-	50	45	45	40	35	30
240	-	-	-	50	50	45	40	35	30
250	-	-	-	-	50	45	40	35	30
260	-	-	-	-	50	45	40	35	30
270	-	-	-	-	50	45	40	35	30
278,9	-	-	-	-	50	45	40	35	30

"AESTUVER" fire protective board

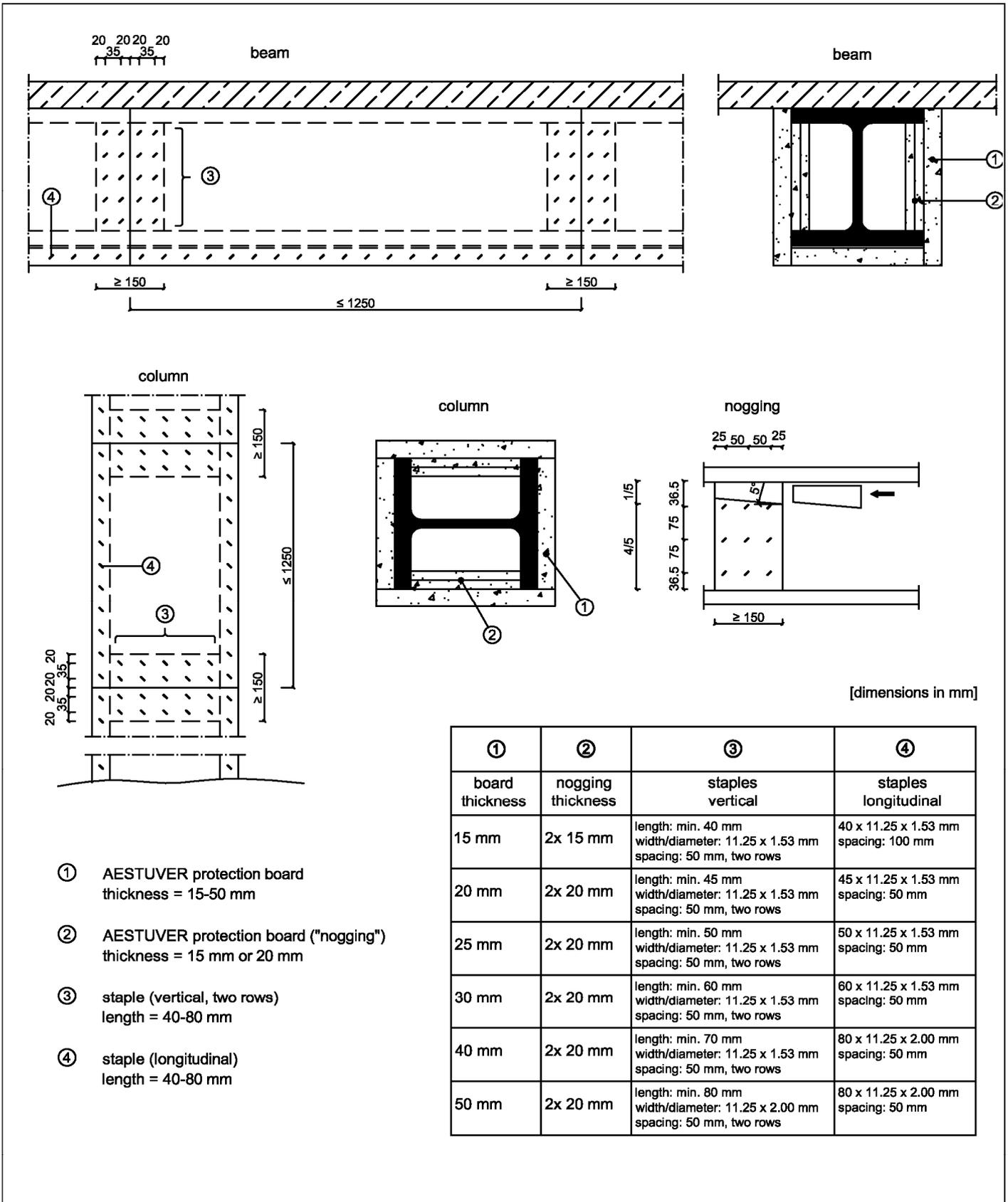
Use type 4 – Cladding for protection of load-bearing steel members
Design variant 2 – Cladded steel beams
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 14

Fire resistance classification R 150									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	-	50	45	40	35	35	30	25	25
61,8	-	50	45	40	35	35	30	25	25
70	-	-	50	45	40	35	30	30	25
80	-	-	50	45	40	40	35	30	30
90	-	-	-	50	45	40	35	35	30
100	-	-	-	50	45	45	40	35	30
110	-	-	-	-	50	45	40	35	35
120	-	-	-	-	50	45	40	40	35
130	-	-	-	-	-	50	45	40	35
140	-	-	-	-	-	50	45	40	35
150	-	-	-	-	-	50	45	40	40
160	-	-	-	-	-	50	50	45	40
170	-	-	-	-	-	-	50	45	40
180	-	-	-	-	-	-	50	45	40
190	-	-	-	-	-	-	50	45	45
200	-	-	-	-	-	-	50	50	45
210	-	-	-	-	-	-	-	50	45
220	-	-	-	-	-	-	-	50	45
230	-	-	-	-	-	-	-	50	45
240	-	-	-	-	-	-	-	50	45
250	-	-	-	-	-	-	-	50	50
260	-	-	-	-	-	-	-	-	50
270	-	-	-	-	-	-	-	-	50
278,9	-	-	-	-	-	-	-	-	50

"AESTUVER" fire protective board	Annex C 15
Use type 4 – Cladding for protection of load-bearing steel members Design variant 2 – Cladded steel beams Fastening of the fire protective boards with staples (low amount in one row)	

English translation prepared by DIBt



- ① AESTUVER protection board thickness = 15-50 mm
- ② AESTUVER protection board ("nogging") thickness = 15 mm or 20 mm
- ③ staple (vertical, two rows) length = 40-80 mm
- ④ staple (longitudinal) length = 40-80 mm

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 3 – Cladded steel beams and columns
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 16

Fire resistance classification R 30									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	15	15	15	15	15	15	15	15	15
45,9	15	15	15	15	15	15	15	15	15
50	15	15	15	15	15	15	15	15	15
60	15	15	15	15	15	15	15	15	15
70	15	15	15	15	15	15	15	15	15
80	15	15	15	15	15	15	15	15	15
90	15	15	15	15	15	15	15	15	15
100	15	15	15	15	15	15	15	15	15
110	20	15	15	15	15	15	15	15	15
120	20	15	15	15	15	15	15	15	15
130	20	15	15	15	15	15	15	15	15
140	20	15	15	15	15	15	15	15	15
150	20	15	15	15	15	15	15	15	15
160	20	20	15	15	15	15	15	15	15
170	20	20	15	15	15	15	15	15	15
180	20	20	15	15	15	15	15	15	15
190	20	20	15	15	15	15	15	15	15
200	20	20	15	15	15	15	15	15	15
210	20	20	20	15	15	15	15	15	15
220	20	20	20	15	15	15	15	15	15
230	25	20	20	15	15	15	15	15	15
240	25	20	20	15	15	15	15	15	15
250	25	20	20	15	15	15	15	15	15
260	25	20	20	15	15	15	15	15	15
270	25	20	20	15	15	15	15	15	15
280	25	20	20	15	15	15	15	15	15
290	25	20	20	20	15	15	15	15	15
300	25	20	20	20	15	15	15	15	15
310	25	20	20	20	15	15	15	15	15
320	25	20	20	20	15	15	15	15	15
330	25	20	20	20	15	15	15	15	15
340	25	20	20	20	15	15	15	15	15
350	25	20	20	20	15	15	15	15	15
360	25	25	20	20	15	15	15	15	15
370	25	25	20	20	15	15	15	15	15
380,6	25	25	20	20	15	15	15	15	15

"AESTUVER" fire protective board	Annex C 17
Use type 4 – Cladding for protection of load-bearing steel members Design variant 3 – Cladded steel beams and columns Fastening of the fire protective boards with staples (high amount in two rows)	

Fire resistance classification R 60									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	20	15	15	15	15	15	15	15	15
45,9	20	15	15	15	15	15	15	15	15
50	20	15	15	15	15	15	15	15	15
60	25	20	15	15	15	15	15	15	15
70	25	20	20	15	15	15	15	15	15
80	25	25	20	15	15	15	15	15	15
90	30	25	20	20	15	15	15	15	15
100	30	25	25	20	15	15	15	15	15
110	30	25	25	20	20	15	15	15	15
120	30	30	25	20	20	15	15	15	15
130	35	30	25	25	20	20	15	15	15
140	35	30	25	25	20	20	15	15	15
150	35	30	30	25	25	20	20	15	15
160	35	30	30	25	25	20	20	15	15
170	35	30	30	25	25	20	20	20	15
180	35	35	30	25	25	25	20	20	15
190	35	35	30	30	25	25	20	20	15
200	35	35	30	30	25	25	20	20	20
210	40	35	30	30	25	25	20	20	20
220	40	35	30	30	25	25	25	20	20
230	40	35	30	30	30	25	25	20	20
240	40	35	35	30	30	25	25	20	20
250	40	35	35	30	30	25	25	20	20
260	40	35	35	30	30	25	25	25	20
270	40	35	35	30	30	25	25	25	20
280	40	35	35	30	30	25	25	25	20
290	40	35	35	30	30	30	25	25	20
300	40	35	35	30	30	30	25	25	20
310	40	40	35	35	30	30	25	25	25
320	40	40	35	35	30	30	25	25	25
330	40	40	35	35	30	30	25	25	25
340	40	40	35	35	30	30	25	25	25
350	40	40	35	35	30	30	25	25	25
360	40	40	35	35	30	30	30	25	25
370	40	40	35	35	30	30	30	25	25
380,6	40	40	35	35	30	30	30	25	25

"AESTUVER" fire protective board	Annex C 18
Use type 4 – Cladding for protection of load-bearing steel members Design variant 3 – Cladded steel beams and columns Fastening of the fire protective boards with staples (high amount in two rows)	

Fire resistance classification R 90									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	30	25	20	15	15	15	15	15	15
45,9	30	25	20	15	15	15	15	15	15
50	30	25	20	15	15	15	15	15	15
60	35	30	25	20	20	15	15	15	15
70	35	30	30	25	20	20	15	15	15
80	40	35	30	25	25	20	20	15	15
90	40	35	35	30	25	25	20	20	15
100	45	40	35	30	30	25	20	20	15
110	45	40	35	35	30	25	25	20	20
120	45	40	40	35	30	30	25	25	20
130	50	45	40	35	30	30	25	25	20
140	50	45	40	35	35	30	30	25	25
150	50	45	40	40	35	30	30	25	25
160	50	45	40	40	35	35	30	30	25
170	50	45	45	40	35	35	30	30	25
180	50	50	45	40	40	35	30	30	25
190	-	50	45	40	40	35	35	30	30
200	-	50	45	40	40	35	35	30	30
210	-	50	45	45	40	35	35	30	30
220	-	50	45	45	40	40	35	35	30
230	-	50	45	45	40	40	35	35	30
240	-	50	50	45	40	40	35	35	30
250	-	50	50	45	40	40	35	35	30
260	-	50	50	45	45	40	35	35	35
270	-	-	50	45	45	40	40	35	35
280	-	-	50	45	45	40	40	35	35
290	-	-	50	45	45	40	40	35	35
300	-	-	50	45	45	40	40	35	35
310	-	-	50	50	45	40	40	35	35
320	-	-	50	50	45	45	40	40	35
330	-	-	50	50	45	45	40	40	35
340	-	-	50	50	45	45	40	40	35
350	-	-	50	50	45	45	40	40	35
360	-	-	50	50	45	45	40	40	35
370	-	-	50	50	45	45	40	40	35
380,6	-	-	-	50	45	45	40	40	40

"AESTUVER" fire protective board	Annex C 19
Use type 4 – Cladding for protection of load-bearing steel members Design variant 3 – Cladded steel beams and columns Fastening of the fire protective boards with staples (high amount in two rows)	

Fire resistance classification R 120									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	40	35	30	25	20	15	15	15	15
45,9	40	35	30	25	20	15	15	15	15
50	40	35	30	25	20	20	15	15	15
60	45	40	35	30	25	25	20	15	15
70	50	45	40	35	30	25	25	20	20
80	-	45	40	35	35	30	25	25	20
90	-	50	45	40	35	30	30	25	25
100	-	50	45	40	40	35	30	30	25
110	-	-	50	45	40	35	35	30	30
120	-	-	50	45	40	40	35	35	30
130	-	-	50	50	45	40	35	35	30
140	-	-	-	50	45	40	40	35	35
150	-	-	-	50	45	45	40	35	35
160	-	-	-	50	50	45	40	40	35
170	-	-	-	-	50	45	45	40	35
180	-	-	-	-	50	45	45	40	40
190	-	-	-	-	50	50	45	40	40
200	-	-	-	-	-	50	45	45	40
210	-	-	-	-	-	50	45	45	40
220	-	-	-	-	-	50	50	45	40
230	-	-	-	-	-	50	50	45	45
240	-	-	-	-	-	50	50	45	45
250	-	-	-	-	-	-	50	45	45
260	-	-	-	-	-	-	50	50	45
270	-	-	-	-	-	-	50	50	45
280	-	-	-	-	-	-	50	50	45
290	-	-	-	-	-	-	50	50	45
300	-	-	-	-	-	-	-	50	50
310	-	-	-	-	-	-	-	50	50
320	-	-	-	-	-	-	-	50	50
330	-	-	-	-	-	-	-	50	50
340	-	-	-	-	-	-	-	50	50
350	-	-	-	-	-	-	-	50	50
360	-	-	-	-	-	-	-	-	50
370	-	-	-	-	-	-	-	-	50
380,6	-	-	-	-	-	-	-	-	50

"AESTUVER" fire protective board

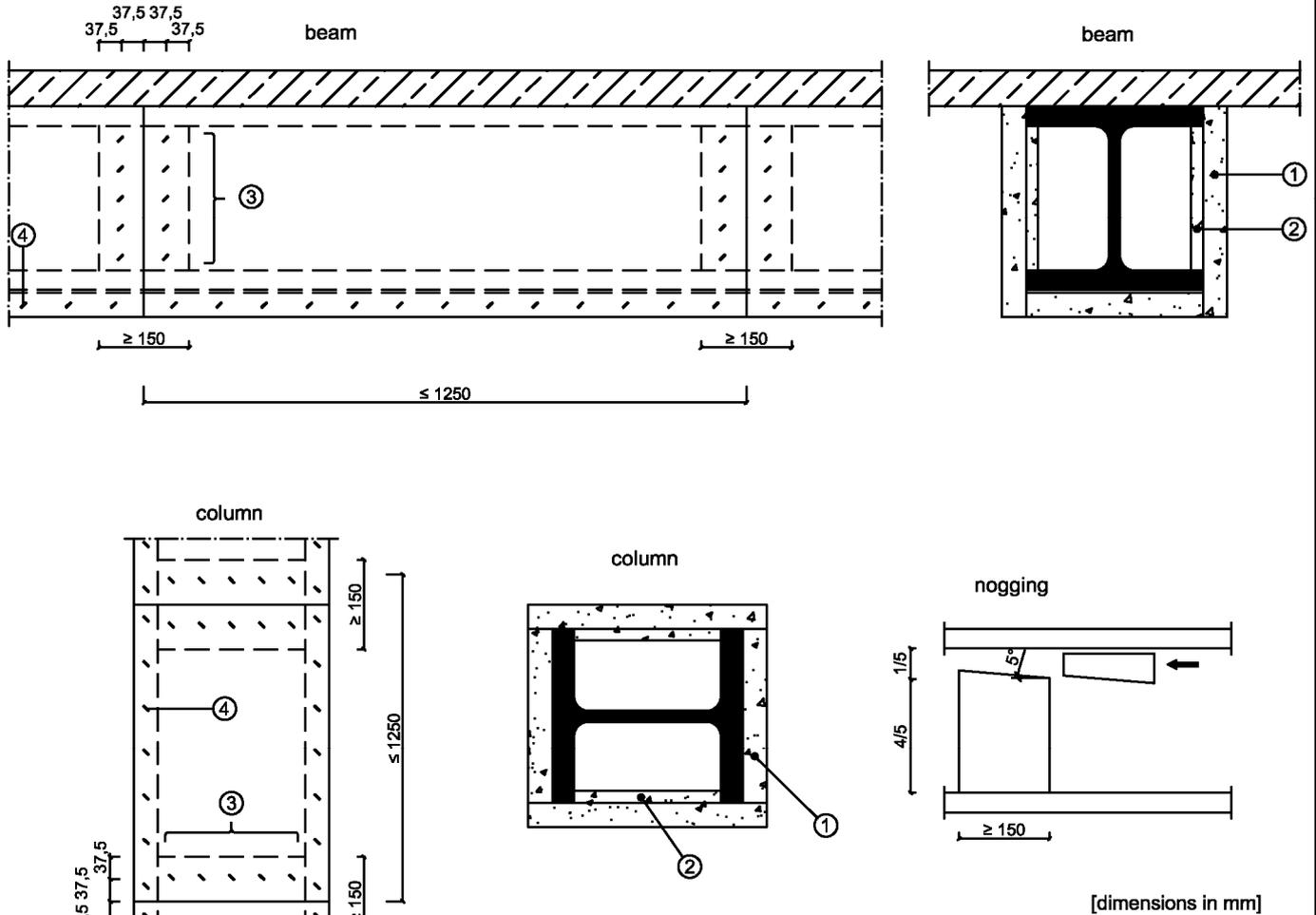
Use type 4 – Cladding for protection of load-bearing steel members
Design variant 3 – Cladded steel beams and columns
Fastening of the fire protective boards with staples (high amount in two rows)

Annex C 20

Fire resistance classification R 180									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	-	50	45	40	35	30	25	25	20
45,9	-	50	45	40	35	30	25	25	20
50	-	-	50	40	35	35	30	25	25
60	-	-	-	50	45	40	35	30	30
70	-	-	-	-	50	45	40	35	35
80	-	-	-	-	-	50	45	40	35
90	-	-	-	-	-	50	50	45	40
100	-	-	-	-	-	-	50	45	45
110	-	-	-	-	-	-	-	50	45
120	-	-	-	-	-	-	-	-	50
130	-	-	-	-	-	-	-	-	50
140	-	-	-	-	-	-	-	-	-
150	-	-	-	-	-	-	-	-	-
160	-	-	-	-	-	-	-	-	-
170	-	-	-	-	-	-	-	-	-
180	-	-	-	-	-	-	-	-	-
190	-	-	-	-	-	-	-	-	-
200	-	-	-	-	-	-	-	-	-
210	-	-	-	-	-	-	-	-	-
220	-	-	-	-	-	-	-	-	-
230	-	-	-	-	-	-	-	-	-
240	-	-	-	-	-	-	-	-	-
250	-	-	-	-	-	-	-	-	-
260	-	-	-	-	-	-	-	-	-
270	-	-	-	-	-	-	-	-	-
280	-	-	-	-	-	-	-	-	-
290	-	-	-	-	-	-	-	-	-
300	-	-	-	-	-	-	-	-	-
310	-	-	-	-	-	-	-	-	-
320	-	-	-	-	-	-	-	-	-
330	-	-	-	-	-	-	-	-	-
340	-	-	-	-	-	-	-	-	-
350	-	-	-	-	-	-	-	-	-
360	-	-	-	-	-	-	-	-	-
370	-	-	-	-	-	-	-	-	-
380,6	-	-	-	-	-	-	-	-	-

"AESTUVER" fire protective board	Annex C 21
Use type 4 – Cladding for protection of load-bearing steel members Design variant 3 – Cladded steel beams Fastening of the fire protective boards with staples (high amount in two rows)	

English translation prepared by DIBt



[dimensions in mm]

- ① AESTUVER protection board thickness = 15-50 mm
- ② AESTUVER protection board ("nogging") thickness = 15 mm or 20 mm
- ③ staple (vertical, one row) length = 30-70 mm
- ④ staple (longitudinal) length = 40-80 mm

①	②	③	④
board thickness	nogging thickness	staples vertical	staples longitudinal
15 mm	15 mm	length: min. 30 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row	40 x 11.25 x 1.53 mm spacing: 75 mm
20 mm	20 mm	length: min. 40 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row	45 x 11.25 x 1.53 mm spacing: 75 mm
25 mm	20 mm	length: min. 45 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row	50 x 11.25 x 1.53 mm spacing: 75 mm
30 mm	20 mm	length: min. 50 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row	60 x 11.25 x 1.53 mm spacing: 75 mm
40 mm	20 mm	length: min. 60 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row	80 x 11.25 x 2.00 mm spacing: 75 mm
50 mm	20 mm	length: min. 70 mm width/diameter: 11.25 x 1.53 mm spacing: 50 mm, one row	80 x 11.25 x 2.00 mm spacing: 75 mm

"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 4 – Cladded steel beams and columns
Fastening of the fire protective boards with staples (low amount in one row)

Annex C 22

Fire resistance classification R 30									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	15	15	15	15	15	15	15	15	15
45,9	15	15	15	15	15	15	15	15	15
50	15	15	15	15	15	15	15	15	15
60	15	15	15	15	15	15	15	15	15
70	15	15	15	15	15	15	15	15	15
80	15	15	15	15	15	15	15	15	15
90	15	15	15	15	15	15	15	15	15
100	20	15	15	15	15	15	15	15	15
110	20	15	15	15	15	15	15	15	15
120	20	15	15	15	15	15	15	15	15
130	20	15	15	15	15	15	15	15	15
140	20	20	15	15	15	15	15	15	15
150	20	20	15	15	15	15	15	15	15
160	20	20	15	15	15	15	15	15	15
170	20	20	15	15	15	15	15	15	15
180	25	20	15	15	15	15	15	15	15
190	25	20	20	15	15	15	15	15	15
200	25	20	20	15	15	15	15	15	15
210	25	20	20	15	15	15	15	15	15
220	25	20	20	15	15	15	15	15	15
230	25	20	20	15	15	15	15	15	15
240	25	20	20	15	15	15	15	15	15
250	25	20	20	20	15	15	15	15	15
260	25	20	20	20	15	15	15	15	15
270	25	25	20	20	15	15	15	15	15
280	25	25	20	20	15	15	15	15	15
290	25	25	20	20	15	15	15	15	15
300	25	25	20	20	15	15	15	15	15
310	25	25	20	20	15	15	15	15	15
320	25	25	20	20	15	15	15	15	15
330	25	25	20	20	20	15	15	15	15
340	25	25	20	20	20	15	15	15	15
350	25	25	20	20	20	15	15	15	15
360	25	25	20	20	20	15	15	15	15
370	25	25	20	20	20	15	15	15	15
380,6	25	25	20	20	20	15	15	15	15

"AESTUVER" fire protective board	Annex C 23
Use type 4 – Cladding for protection of load-bearing steel members Design variant 4 – Cladded steel beams and columns Fastening of the fire protective boards with staples (low amount in one row)	

Fire resistance classification R 60									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	20	15	15	15	15	15	15	15	15
45,9	20	15	15	15	15	15	15	15	15
50	20	20	15	15	15	15	15	15	15
60	25	20	15	15	15	15	15	15	15
70	30	25	20	15	15	15	15	15	15
80	30	25	20	20	15	15	15	15	15
90	30	30	25	20	15	15	15	15	15
100	35	30	25	20	20	15	15	15	15
110	35	30	25	25	20	20	15	15	15
120	35	30	30	25	20	20	15	15	15
130	35	35	30	25	25	20	20	15	15
140	40	35	30	25	25	20	20	15	15
150	40	35	30	30	25	25	20	20	15
160	40	35	30	30	25	25	20	20	15
170	40	35	35	30	25	25	20	20	20
180	40	35	35	30	30	25	25	20	20
190	40	40	35	30	30	25	25	20	20
200	40	40	35	30	30	25	25	20	20
210	45	40	35	35	30	25	25	25	20
220	45	40	35	35	30	30	25	25	20
230	45	40	35	35	30	30	25	25	20
240	45	40	35	35	30	30	25	25	20
250	45	40	40	35	30	30	25	25	25
260	45	40	40	35	30	30	30	25	25
270	45	40	40	35	35	30	30	25	25
280	45	40	40	35	35	30	30	25	25
290	45	40	40	35	35	30	30	25	25
300	45	45	40	35	35	30	30	25	25
310	45	45	40	35	35	30	30	25	25
320	45	45	40	35	35	30	30	30	25
330	45	45	40	35	35	30	30	30	25
340	45	45	40	40	35	35	30	30	25
350	45	45	40	40	35	35	30	30	25
360	45	45	40	40	35	35	30	30	25
370	45	45	40	40	35	35	30	30	25
380,6	45	45	40	40	35	35	30	30	25

"AESTUVER" fire protective board	Annex C 24
Use type 4 – Cladding for protection of load-bearing steel members Design variant 4 – Cladded steel beams and columns Fastening of the fire protective boards with staples (low amount in one row)	

Fire resistance classification R 90									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	35	25	20	20	15	15	15	15	15
45,9	35	25	20	20	15	15	15	15	15
50	35	30	25	20	15	15	15	15	15
60	40	35	30	25	20	15	15	15	15
70	45	35	30	25	25	20	15	15	15
80	45	40	35	30	25	25	20	20	15
90	50	40	35	35	30	25	25	20	20
100	50	45	40	35	30	30	25	20	20
110	50	45	40	35	35	30	25	25	20
120	-	50	45	40	35	30	30	25	25
130	-	50	45	40	35	35	30	30	25
140	-	50	45	40	40	35	30	30	25
150	-	50	50	45	40	35	35	30	30
160	-	-	50	45	40	40	35	30	30
170	-	-	50	45	40	40	35	35	30
180	-	-	50	45	45	40	35	35	30
190	-	-	50	50	45	40	40	35	35
200	-	-	-	50	45	40	40	35	35
210	-	-	-	50	45	45	40	35	35
220	-	-	-	50	45	45	40	40	35
230	-	-	-	50	50	45	40	40	35
240	-	-	-	50	50	45	40	40	35
250	-	-	-	50	50	45	45	40	35
260	-	-	-	-	50	45	45	40	40
270	-	-	-	-	50	45	45	40	40
280	-	-	-	-	50	45	45	40	40
290	-	-	-	-	50	50	45	40	40
300	--	-	-	-	50	50	45	45	40
310	-	-	-	-	50	50	45	45	40
320	-	-	-	-	50	50	45	45	40
330	-	-	-	-	-	50	45	45	40
340	-	-	-	-	-	50	45	45	40
350	-	-	-	-	-	50	50	45	40
360	-	-	-	-	-	50	50	45	45
370	-	-	-	-	-	50	50	45	45
380,6	-	-	-	-	-	50	50	45	45

"AESTUVER" fire protective board	Annex C 25
Use type 4 – Cladding for protection of load-bearing steel members Design variant 4 – Cladded steel beams and columns Fastening of the fire protective boards with staples (low amount in one row)	

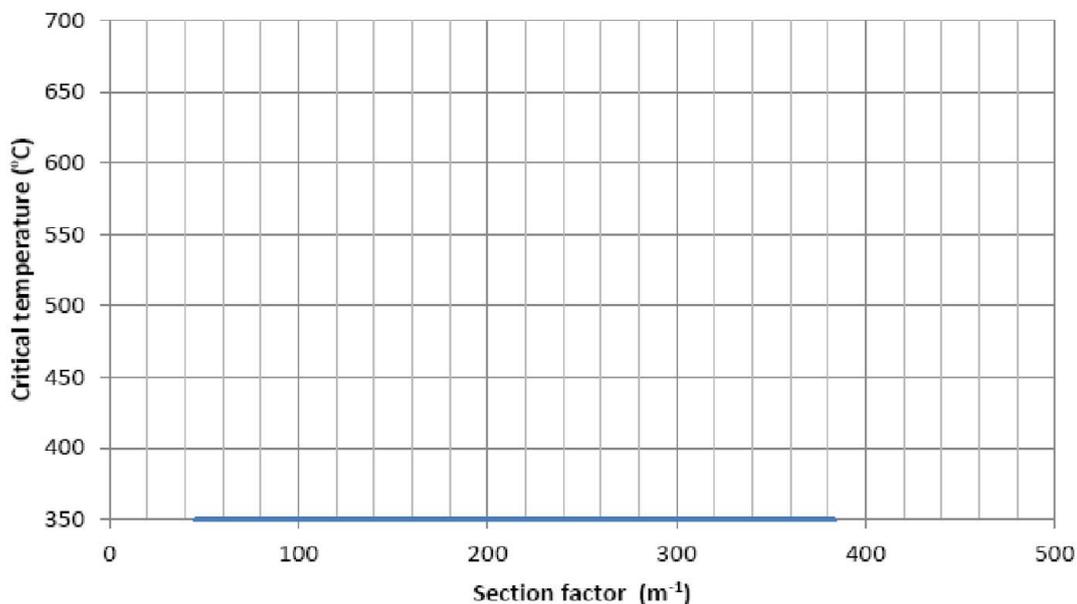
Fire resistance classification R 120									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	45	40	30	25	25	20	15	15	15
45,9	45	40	30	25	25	20	15	15	15
50	50	40	35	30	25	20	20	15	15
60	-	45	40	35	30	25	25	20	15
70	-	50	45	40	35	30	25	25	20
80	-	-	50	45	40	35	30	25	25
90	-	-	50	45	40	40	35	30	30
100	-	-	-	50	45	40	35	35	30
110	-	-	-	50	45	45	40	35	35
120	-	-	-	-	50	45	40	40	35
130	-	-	-	-	50	45	45	40	35
140	-	-	-	-	-	50	45	40	40
150	-	-	-	-	-	50	45	45	40
160	-	-	-	-	-	-	50	45	40
170	-	-	-	-	-	-	50	45	45
180	-	-	-	-	-	-	50	50	45
190	-	-	-	-	-	-	-	50	45
200	-	-	-	-	-	-	-	50	50
210	-	-	-	-	-	-	-	50	50
220	-	-	-	-	-	-	-	-	50
230	-	-	-	-	-	-	-	-	50
240	-	-	-	-	-	-	-	-	50
250	-	-	-	-	-	-	-	-	50
260	-	-	-	-	-	-	-	-	-
270	-	-	-	-	-	-	-	-	-
280	-	-	-	-	-	-	-	-	-
290	-	-	-	-	-	-	-	-	-
300	-	-	-	-	-	-	-	-	-
310	-	-	-	-	-	-	-	-	-
320	-	-	-	-	-	-	-	-	-
330	-	-	-	-	-	-	-	-	-
340	-	-	-	-	-	-	-	-	-
350	-	-	-	-	-	-	-	-	-
360	-	-	-	-	-	-	-	-	-
370	-	-	-	-	-	-	-	-	-
380,6	-	-	-	-	-	-	-	-	-

"AESTUVER" fire protective board	Annex C 26
Use type 4 – Cladding for protection of load-bearing steel members Design variant 4 – Cladded steel beams and columns Fastening of the fire protective boards with staples (low amount in one row)	

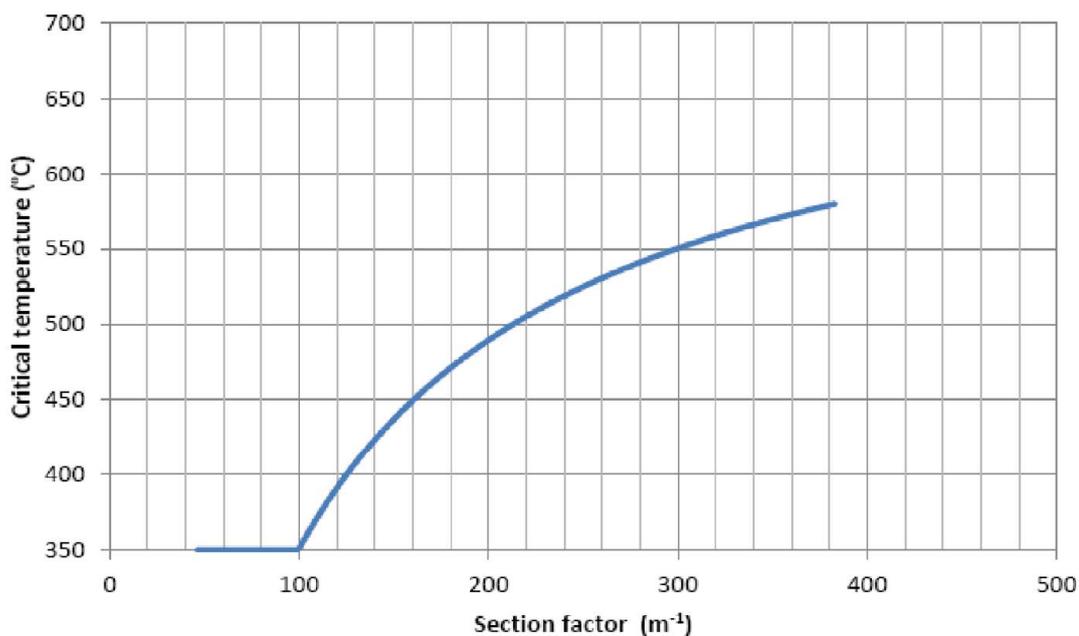
Fire resistance classification R 150									
Section factor (m ⁻¹)	Design temperature								
	350 °C	400 °C	450 °C	500 °C	550 °C	600 °C	650 °C	700 °C	750 °C
Thickness of fire protection material to maintain steel temperature below design temperature (mm)									
0	-	50	45	35	30	25	25	20	15
45,9	-	50	45	35	30	25	25	20	15
50	-	-	45	40	35	30	25	25	20
60	-	-	50	45	40	35	30	30	25
70	-	-	-	50	45	40	35	35	30
80	-	-	-	-	50	45	40	35	35
90	-	-	-	-	-	50	45	40	40
100	-	-	-	-	-	-	50	45	40
110	-	-	-	-	-	-	50	50	45
120	-	-	-	-	-	-	-	50	45
130	-	-	-	-	-	-	-	-	50
140	-	-	-	-	-	-	-	-	50
150	-	-	-	-	-	-	-	-	-
160	-	-	-	-	-	-	-	-	-
170	-	-	-	-	-	-	-	-	-
180	-	-	-	-	-	-	-	-	-
190	-	-	-	-	-	-	-	-	-
200	-	-	-	-	-	-	-	-	-
210	-	-	-	-	-	-	-	-	-
220	-	-	-	-	-	-	-	-	-
230	-	-	-	-	-	-	-	-	-
240	-	-	-	-	-	-	-	-	-
250	-	-	-	-	-	-	-	-	-
260	-	-	-	-	-	-	-	-	-
270	-	-	-	-	-	-	-	-	-
280	-	-	-	-	-	-	-	-	-
290	-	-	-	-	-	-	-	-	-
300	-	-	-	-	-	-	-	-	-
310	-	-	-	-	-	-	-	-	-
320	-	-	-	-	-	-	-	-	-
330	-	-	-	-	-	-	-	-	-
340	-	-	-	-	-	-	-	-	-
350	-	-	-	-	-	-	-	-	-
360	-	-	-	-	-	-	-	-	-
370	-	-	-	-	-	-	-	-	-
380,6	-	-	-	-	-	-	-	-	-

"AESTUVER" fire protective board	Annex C 27
Use type 4 – Cladding for protection of load-bearing steel members Design variant 4 – Cladded steel beams and columns Fastening of the fire protective boards with staples (low amount in one row)	

R 15 - R 120



R 180

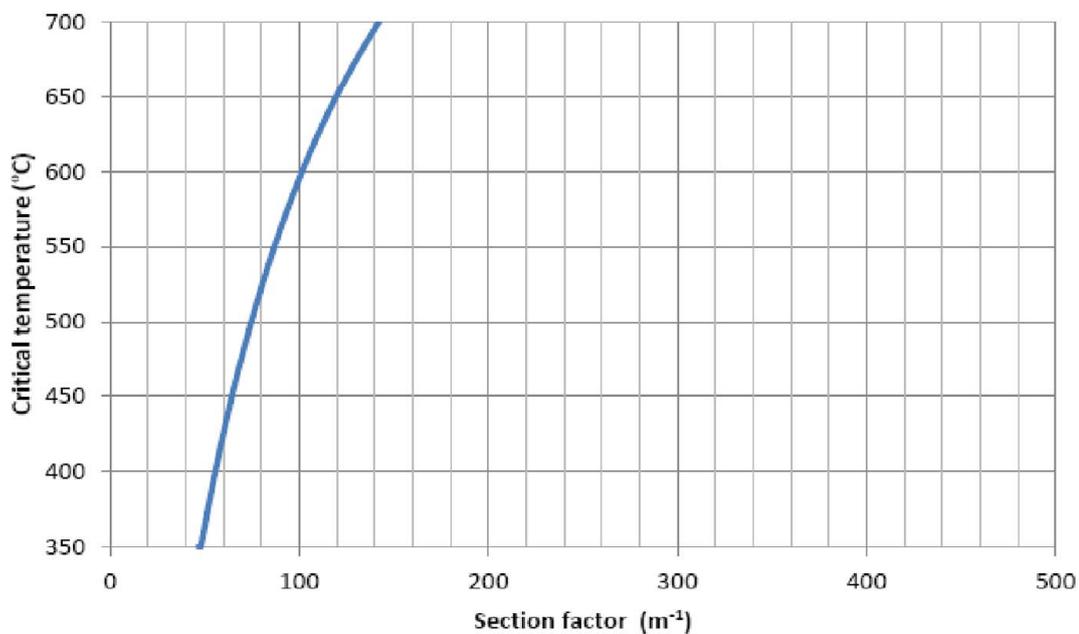


"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 5 – Cladded steel beams and columns
Fastening of the fire protective boards with screws

Annex C 29

R 240



"AESTUVER" fire protective board

Use type 4 – Cladding for protection of load-bearing steel members
Design variant 5 – Cladded steel beams and columns
Fastening of the fire protective boards with screws

Annex C 30

**4 Load-bearing concrete components clad with "AESTUVER" fire protective boards
(Use category 3 according to EAD 350142-00-1106)**

4.1 Load-bearing concrete slabs/walls clad with 15 mm thick "AESTUVER" fire protective boards

The design described below has been tested and evaluated in accordance with EN 13381-3. It meets the requirements regarding compliance with the temperature criterion according to EN 1363-1 for a one-sided fire exposure of 180 minutes and applies to concrete slabs and concrete walls according to EN 206-1 and EN 1992-1-1 in both horizontal and vertical orientation, which are designed according to the following provisions.

4.1.1 Description of the design

Concrete slab/concrete wall

Thickness	≥ 120 mm
Density	2456 kg/m ³ ± 15 %
Concrete strength	≤ C40/50
Aggregates	Types of concrete with aggregates of any kind
Reinforcement	In accordance with EN 13381-3

Fire protective boards

15 mm thick "AESTUVER" fire protective boards (1-layer) with maximum dimensions of 2600 mm x 625 mm (length x width) have to be used.

The fire protective boards have to be arranged in such a way that the concrete slab is completely covered with the fire protective boards.

The fire protective boards have to be butt-jointed. The arrangement of the joints is arbitrary. The design must comply with Annex D 3.

Fastening

Spacing	≤ 530 mm
Edge distance fire protective boards	35 - 50 mm
Type of fasteners	Fischer FNA II 6x30x15

4.1.2 Determination of the contribution of claddings made of 15 mm thick "AESTUVER" fire protective boards to the fire resistance of load-bearing concrete slabs/walls

The claddings made of 15 mm thick "AESTUVER" fire protective boards for the protection of load-bearing concrete slabs/walls have been assessed according to EN 13381-3 with regard to

- the thermal insulation performance according to the criteria of EN 1363-1,
- the adhesion performance under fire exposure of up to 180 minutes according to EN 1363-1,
- the determination of the equivalent thickness of the concrete related to the thermal insulation at a fire exposure of up to 180 minutes according to EN 1363-1.

"AESTUVER" fire protective board

Use type 3 – Protection of load-bearing concrete members
Concrete slabs/walls

Annex D 1

4.1.3 Equivalent thickness for concrete slabs/-walls clad with 15 mm thick „AESTUVER“ fire protective boards

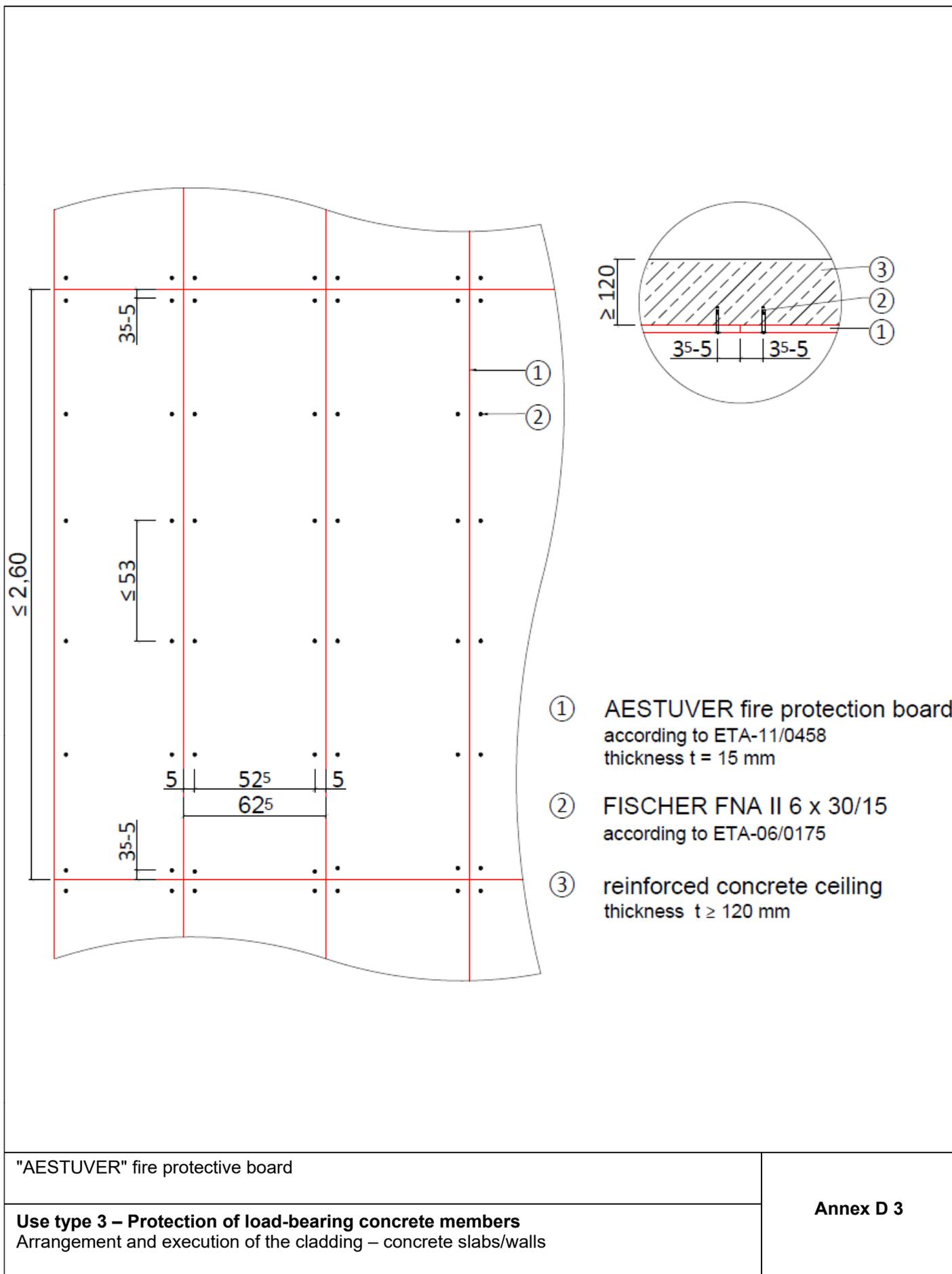
Duration of exposure [minutes]	Equivalent thickness of concrete ϵ [mm]	Factor ¹⁾
30	35	$35/15 = 2,33$
60	42	$42/15 = 2,80$
90	45	$45/15 = 3,00$
120	46	$46/15 = 3,07$

¹⁾ – ratio of the equivalent concrete thickness ϵ to the thickness of the „AESTUVER“ fire protective boards (15 mm)

"AESTUVER" fire protective board

Use type 3 – Protection of load-bearing concrete members
Concrete slabs/walls

Annex D 2



4.2 Load bearing concrete beams/columns clad with 15 mm thick „AESTUVER“ fire protective boards

The design described below has been tested and evaluated according to EN 13381-3. It meets the requirements regarding compliance with the temperature criterion according to EN 1363-1 for a one-sided to four-sided fire exposure of 120 minutes. A fire resistance can be shown depending on the clad component.

4.2.1 Description of the design

Concrete beam/concrete column

Height	≥ 450 mm *
Width	≥ 150 mm **
Density	2456 kg/m ³ ± 15 %
Concrete strength	≤ C40/50
Aggregates	Types of concrete with aggregates of any kind
Reinforcement	In accordance with EN 13381-3

* for 1- to 3-sided fire exposure, beams/columns of lower height are possible as long as the cross-sectional area is at least 450 x 150 mm²

** cladding of columns with 4-sided fire exposure is possible as long as the minimum dimensions are 300 mm x 300 mm - if the temperature distribution is calculated in accordance with EN 1992-1-2, smaller cross-sectional dimensions may also be possible

Fire protective boards

15 mm thick „AESTUVER“ fire protective boards (1-layer) with maximum dimensions 2600 mm x 1250 mm (length x width) have to be used.

The fire protective boards have to be arranged in such a way that the concrete beam/concrete column are completely covered with the fire protective boards.

The fire protective boards have to be butt-jointed. The arrangement of the joints is arbitrary. The design must comply with Annex D 6.

Fastening

Fastening of "AESTUVER" fire protective boards in concrete	
Spacing	≤ 400 mm
Edge distance fire protective boards	50 mm
Types of fasteners	Fischer FNA II 6x30x15
Fastening of "AESTUVER" fire protective boards to each other	
Spacing	≤ 100 mm
Types of fasteners	Steel wire clamp 40 x 11,25 mm, ø 1,53 mm

4.2.2 Determination of the contribution of claddings made of 15 mm thick „AESTUVER“ fire protective boards to the fire resistance of load-bearing concrete beams/columns

The claddings made of 15 mm thick „AESTUVER“ fire protective boards for the protection of load-bearing concrete beams/columns have been assessed according to EN 13381-3 with regard to

- the thermal insulation performance according to the criteria of EN 1363-1,

"AESTUVER" fire protective board

Use type 3 – Protection of load-bearing concrete members
Concrete beams/columns

Annex D 4

- the adhesion performance under fire exposure of up to 120 minutes according to EN 1363-1,
- the determination of the equivalent thickness of the concrete related to the thermal insulation at a fire exposure of up to 120 minutes according to EN 1363-1.

4.2.3 Equivalent thickness for concrete beams/columns clad with 15 mm thick „AESTUVER“ fire protective boards

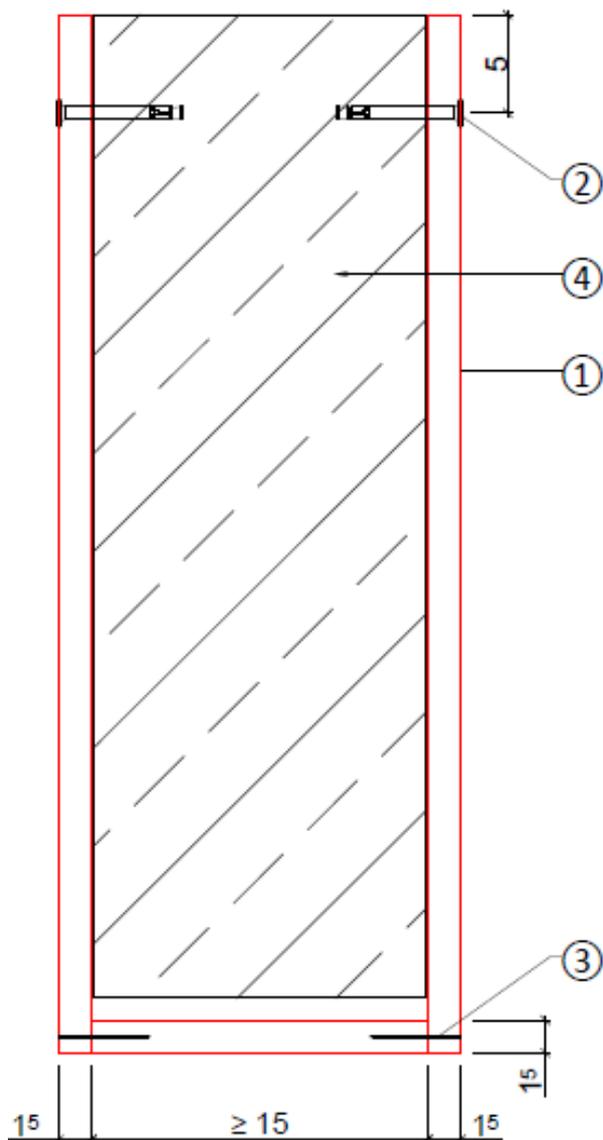
Duration of exposure [minutes]	Equivalent concrete thickness ϵ [mm]	Factor ¹⁾
30	48	$48/15 = 3,20$
60	56	$56/15 = 3,73$
90	54	$54/15 = 3,60$
120	50	$50/15 = 3,33$

¹⁾ – ratio of the equivalent concrete thickness ϵ to the thickness of the „AESTUVER“ fire protective boards (15 mm)

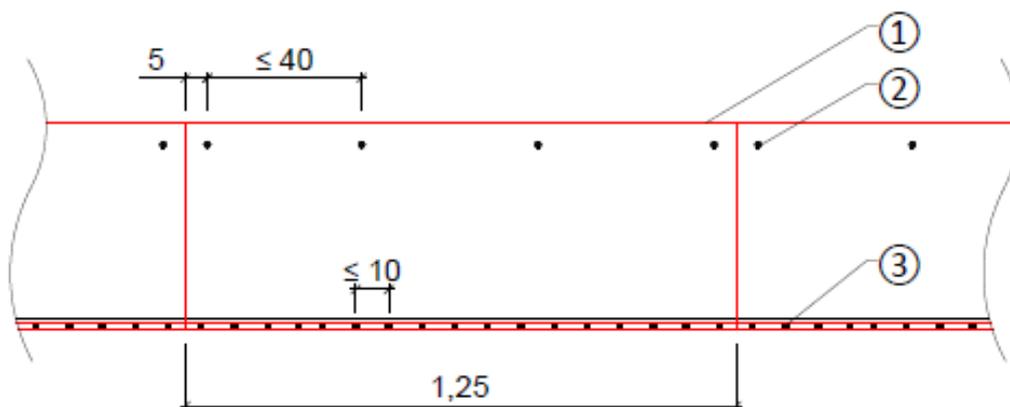
"AESTUVER" fire protective board

Use type 3 – Protection of load-bearing concrete members
Concrete beams/columns

Annex D 5



- ① AESTUVER fire protection board according to ETA-11/0458 thickness $t = 15$ mm
- ② FISCHER FNA II 6 x 30/15 according to ETA-06/0175
- ③ Steel staple 40 x 11,25 x 1,5 mm according to EN14592
- ④ Reinforced concrete beam



"AESTUVER" fire protective board

Use type 3 – Protection of load-bearing concrete members
Arrangement and execution of the cladding – concrete beams/columns

Annex D 6

5 Load-bearing trapezoidal steel profile ceiling clad with 2-layers of 15 mm thick "AESTUVER" fire protective boards (use type 10)

5.1 Classification

The design listed in Annex B, Table 2, has been tested in accordance with EN 1363-1 and EN 1365-2 and found to fulfil the requirements of class REI 30 and RE 120 in accordance with EN 13501-2.

This fire resistance performance can only be guaranteed if the requirements set out in sections 5.2 to 5.6 hereafter and Annexes E 3 and E 4 are met

5.2 Trapezoidal steel profile ceiling in accordance with EN 14782

Sheet thickness [mm]	Spacing upper/lower flange [mm]	Permitted span [mm]
$\geq 0,75$	≤ 280	depending on stability requirements, deflection $\leq l/300$ mm

The trapezoidal steel profiles can be arranged in positive or negative positions. The upper and lower flanges shall be sufficiently wide to secure the fire protective boards.

The suitability and the dimensions of the trapezoidal steel profiles and their fastening shall be determined by measurement or testing in accordance with the stability requirements applicable in the Member State of destination.

5.3 Fastening of the trapezoidal steel profile ceiling

	Fastened to the adjacent building component	Fastening of the trapezoidal steel profiles to each other
Position of the fastening devices	Perpendicular to the longitudinal profiles on the lower flange (double-sided), 2 screws per side	Parallel to the longitudinal profiles in the areas where the sheets overlap
Spacing of the fastening devices	≤ 280 mm	≤ 600 mm
Type of fastening devices	Suitable screws with sufficient corrosion protection <ul style="list-style-type: none"> - shaft diameter $d \geq 5.5$ mm - head diameter $d \geq 10.5$ mm - length $l \geq 20$ mm 	

"AESTUVER" fire protective board

Use type 10 - Cladding of a load-bearing trapezoidal steel profile ceiling
Execution of the trapezoidal steel profile ceiling

Annex E 1

5.4 Fire protective boards

15 mm thick "AESTUVER" fire protective boards shall be used.

The fire protective boards shall be arranged in 2 layers beneath the trapezoidal steel profiles at right angles to the load-bearing direction of the trapezoidal steel profiles.

The fire protective boards shall be butt-jointed. The joints between the fire protective boards shall be staggered in accordance with Annex E 3.

5.5 Fastening of the fire protective boards

The fire protective boards shall be fastened on 4 sides to the lower flanges of the trapezoidal steel profiles as described in Table 3. The distance to the edge of the board shall be no less than 25 mm.

Table 3

	1st layer of boards	2nd layer of boards
Position of the fixing	On every second lower flange	On every lower flange
Spacing of the fastening devices	≤ 600 mm	≤ 300 mm
Type of fastening device	Fermacell Powerpanel screws 3.9 x 40	Fermacell Powerpanel screws 3.9 x 55

The technical details of the Fermacell Powerpanel screws are deposited with Deutsches Institut für Bautechnik.

5.6 Connection to adjacent building components

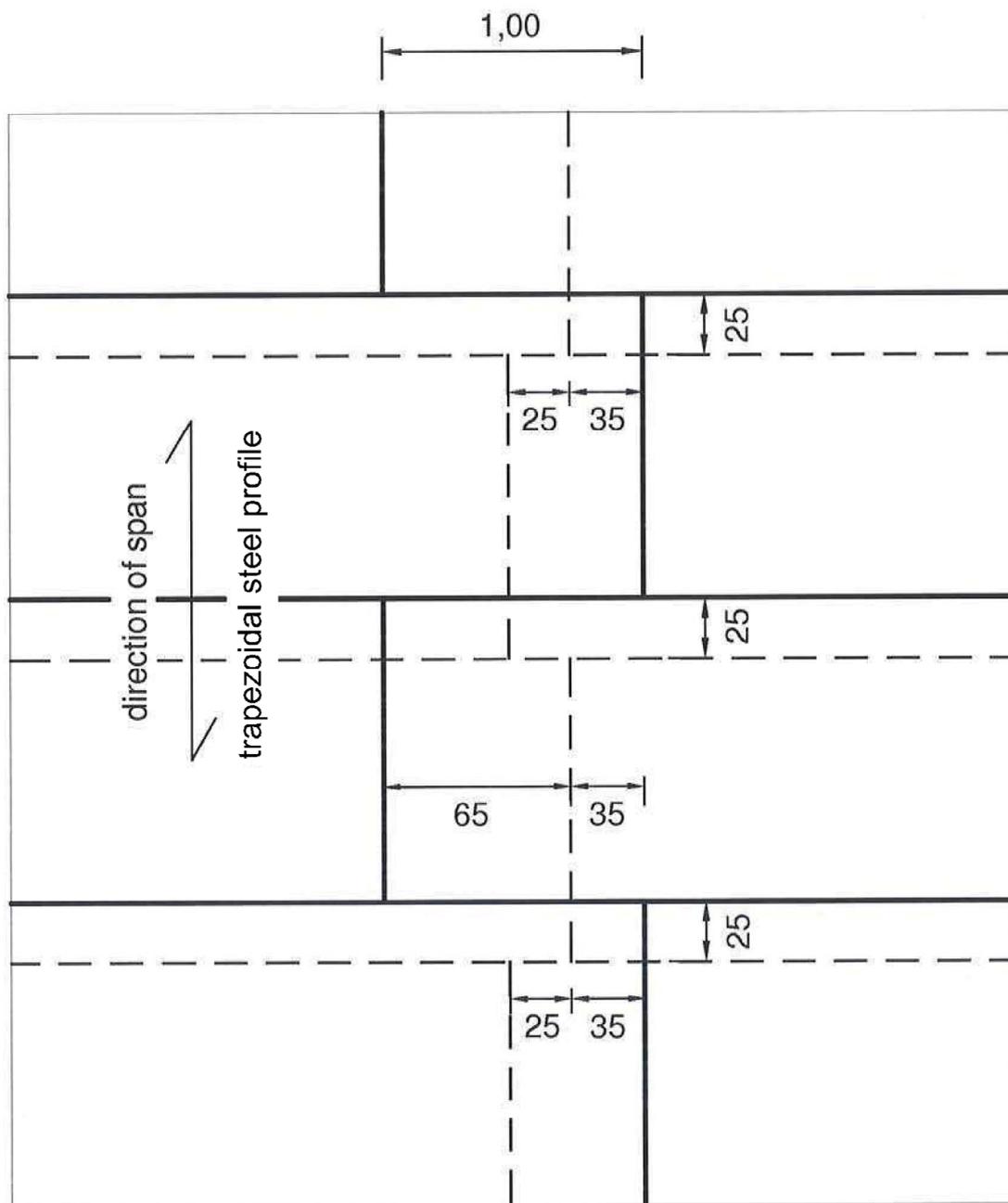
The fire protective boards shall be arranged so that their faces join up with the separating fire-resistant building components, which shall be of at least the same fire resistance class as the trapezoidal steel profiles clad with the fire protective boards.

All joints between the faces of the fire protective boards and the adjacent fire-resistant separating building components shall be completely filled with dimensionally stable mineral wool produced from molten stone and then sealed. The mineral wool shall meet the requirements set out in EN 13162 and shall have a reaction-to-fire class A1/A2-s1,d0 in accordance with EN 13501-1.

"AESTUVER" fire protective board

Use type 10 - Cladding of a load-bearing trapezoidal steel profile ceiling
Execution of the trapezoidal steel profile ceiling

Annex E 2

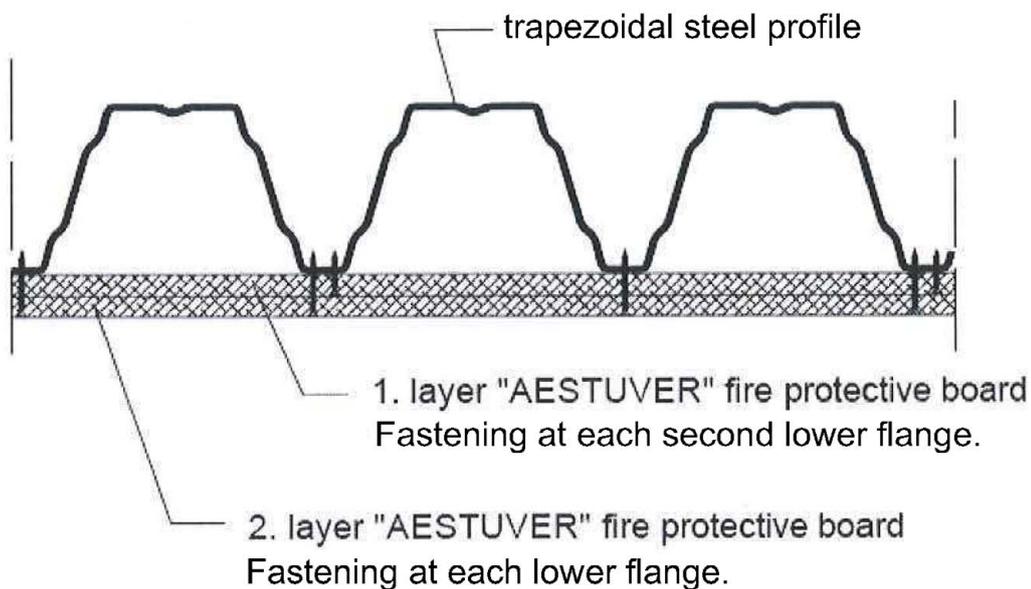


- 1. layer "AESTUVER" fire protective board (to trapezoidal steel profile)
- - 2. layer "AESTUVER" fire protective board

"AESTUVER" fire protective board

Use type 10 - Cladding of a load-bearing trapezoidal steel profile ceiling
 Top view

Annex E 3



	1. layer of board	2. layer of board
Position of fixing	At each second lower flange	At each lower flange
Center distance of fastening material	≤ 600 mm	≤ 300 mm
Fastening material	"Fermacell Powerpanel screw" 3.9 mm x 40 mm	"Fermacell Powerpanel screw" 3.9 mm x 55 mm

"AESTUVER" fire protective board

Use type 10 - Cladding of a load-bearing trapezoidal steel profile ceiling
Cross section

Annex E 4

5 REFERENCE LIST	
EAD 350142-00-1106	Fire protective products – Fire protective board, slab and mat products and kits (September 2017)
EN 13501-1:2019-05	Fire classification of construction products and building elements - Part 1: Classification using data from reaction to fire tests
EN 13501-2:2016-12	Fire classification of construction products and building elements - Part 2: Classification using data from resistance tests, excluding ventilation services
EN 1363-1:1999-10	Fire Resistance tests – Part 1: General requirements
EN 1365-2:2000-02	Fire resistance tests for loadbearing elements – Part 2: Floors and roofs
EN 13381-3:2015-06	Test methods for determining the contribution to the fire resistance of structural members – Part 3: Applied protection to concrete members
EN 13381-4:2013-08	Test methods for determining the contribution to the fire resistance of structural members – Part 4: Applied passive protection to steel members
EN 10025-1:2005-02	Hot rolled products of structural steels Part 1: General technical delivery conditions
EN 13162:2015-04	Thermal insulation products for buildings – Factory made mineral wool (MW) products – Specification
EN 14782:2006-03	Self-supporting metal sheet for roofing, external cladding and internal lining - Product specification and requirements
EN 318:2002-06	Wood-based panels – Determination of dimensional changes associated with changes in relative humidity
EN 319:1993-08	Particleboards and fibreboards – Determination of tensile strength perpendicular to the plane of the board
EN 789:2005-01	Timber structures – Test methods – Determination of mechanical properties of wood based panels
EN 1062-3:2008-04	Beschichtungsstoffe – Beschichtungsstoffe und Beschichtungssysteme für mineralische Substrate und Beton im Außenbereich – Teil 3: Bestimmung der Wasserdurchlässigkeit
EN 1062-3:2008-04	Paints and varnishes – Coating materials and coating systems for exterior masonry and concrete Part 3: Determination of liquid water permeability
EN 12467:2006-12	Fibre cement flat sheets – Product specification and test methods
EN ISO 12572:2001-09	Hygrothermal performance of building materials and products - Determination of water vapour transmission properties
TR 034	General BWR3 Checklist for EADs/ETAs – Dangerous substances (October 2015)
"AESTUVER" fire protective board	
List of documents referred to	
Annex F	

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